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areas in API 1104, material and design, fabrication, inspection, and qualification, including Appendix A and B. Subject weights for each of these areas are in conformance with the codebook examination requirements as expressed in section 7.1 of AWS B5.1, Specification for the Qualification of Welding Inspectors.

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API Standard 1104

API STD 1104, 21st
Edition, September
2013 - Welding of
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Facilities This standard covers the gas and arc welding of butt, fillet, and socket welds in carbon and low-alloy steel piping used in the compression, pumping, and transmission of crude petroleum, petroleum products, fuel gases, carbon dioxide, nitrogen, and where applicable, covers welding on distribution systems.

API STD 1104 :
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API 1104 20th Edition

- API 1104, 20th Edition
- Section 5 Qualification of Welding Procedures
- 5.1 Procedure Qualification • Detailed Procedure Spec, Demonstrate Mechanical Properties
- 5.2 Record • The record shall be maintained as long as the procedure is in use
- 5.3 Procedure Specification

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Twenty-second edition of API 1104 is nominally scheduled for 2018 - September 2013 (Twenty-first Edition) plus five years Incremental improvements to the standard are developed at annual meeting and throughout the year by various subcommittees and task groups

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Important to occasionally step back and think about where we want to go with

Improving API 1104 for the Twenty- second Edition - 2017

You do know that the 20th edition has been incorporated by reference in DOT parts 192 and 195 for several years. The nice thing is if you look up the DOT parts they do

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not incorporate all of API 1104, only Sections 5, 6, and 9. If you are doing work to Parts 192 and 195 you should read the paragraph that explains "Incorporated by Reference".

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Price: \$373.00 This standard was prepared by a formulating committee that included representatives of the API, the American Gas Association (AGA), the Pipe Line Contractors Association (PLCA), the American Welding Society (AWS), and the American Society for Nondestructive Testing (ASNT), as ...

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API Std 1104 (R2010)
November 2005
Welding of Pipelines
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API Std 1104 - Techstreet

API 1104 - REQUESTS
FOR INTERPRETATION
Date Received Section
Background Question

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Proposed Response
Contact 4/28/11 5&7
Joint alignment of pipe
is not always perfect.
We use GMAW for shop
and field welding of
pipe X65 grades and
less. We sometimes
install an alignment
tack root pass 2" or
less to aid in the
alignment of restrained
joints.

**API 1104 -
REQUESTS FOR
INTERPRETATION**

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I attended the API 1104 spring meeting in Washing D.C. last week. The discussions on the first day were regarding Appendix A and B. Appendix A proposed changes would include clarification to sections related to stress analysis, clarification of some essential variables (filler metal, base metal and position), and some allowances for

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retesting of charpy [...]

Changes to the 21 Edition of API 1104 - EWI

Which nondestructive testing method is specified and API 1104

A) Nick break test B) Bend test for butt welds only C) radiographic examination D) metallurgical evaluation E) all of the above C. Radiographic examination 30 Section

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1 SI units are acceptable with API 1104.

API 1104 Flashcards by Patrick Bourgeois | Brainscape

The latest 1104 edition presents inspection methods to ensure the proper analysis of welding quality through the use of qualified technicians and approved methods and equipment. The study guide contains

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information on the use of API Standard 1104, 20th edition, which will assist the student in preparing for using the standard as well as preparing for code-related examinations.

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