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Extrusion is a plastic deformation process in which a block of billet is forced to flow by compression through the die opening of a smaller cross-sectional area. Figure 1  
Definition and Principle of Extrusion.

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manufacturing process in which raw plastic is melted and formed into a continuous profile.

Extrusion produces items such as pipe/tubing, weatherstripping, fencing, deck railings, window frames, plastic films and sheeting, thermoplastic coatings, and wire insulation.

This process starts by feeding plastic material from a hopper into the barrel of the extruder.

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The material is gradually melted by the mechanical energy generated by turning screws and by heaters a

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The objective of an  
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distribute the polymer

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