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Contents WATLOW Series 982 User's

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## **Watlow 981 Benutzerhandbuch**

Calibrating Your Watlow Process Control

This manual is a supplement to the  
Series 981/982 and 988/989 User's  
Manual. The calibration procedures

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within this manual pertain to the following controls: Series 981 Series 986

## **Calibrating Watlow Process Controls**

Ramping operations include four files with six steps in each file. The Watlow Series 981 / 982 ramping temperature controller's programming options include ramp-rate or time-based profiles,

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guaranteed soak deviation, program looping, and program status selection after power outage. The files may be linked to create a single 24-step program.

**Watlow Series 981 / 982 Ramping Temperature Controller ...**  
Control Console User's Manual, Rev C

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## **Controller**

Page 1 Data Communications with the  
Watlow Series 988 Family of Controllers  
User's Manual Includes: User Level  
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Temperature or Process • Experienced  
User ....Go to page 2.1 996-999 Dual  
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6.1 or 7.1 Installer: •...; Page 2 About This Manual How to Use this Manual We have designed this ...

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Watlow Series 988 Family of Controllers (green cover). Series 988 controllers are calibrated in the factory, but if you need

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to do periodic calibration you will need our calibration manual, Calibrating Watlow Process Controllers, (blue cover). This manual explains the five steps of setting up a Series 988 controller: 1.

### **Series 988 User's Manual - Watlow**

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Introduction to the Watlow Series 988  
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ii Using this Manual...

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Watlow Series 981 / 982 Ramping  
Temperature Controller. Return to the  
Watlow Series 981 / 982 Ramping

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Temperature Controller. Part Number  
Alternate P/N Power Supply & Mounting  
Input 1 Input 2 Output 1 Output 2 Output  
3 Output 4 Display Price; 981C-10CA-  
AARG: 981C10CAAARG: 100 to 240V  
(AC/DC) nominal, horizontal mounting:

**All part numbers for the Watlow  
Series 981 / 982 Ramping ...**

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Figure 6 - Series 980/985 Panel Cutout Dimensions  
Figure 7 - Series 980/985 Dimensions Panel 12 WATLOW Series 980/985 User's Manual Panel Cutout Max. Panel Thickness 0.50 (12.7mm) 3.82 +0.03 - 0.00 (92mm + 0.8) Load Power indicators V I .89 (48.0 mm Adjustable 'Install and Wire, Chapter 2...

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## **WATLOW MICRO-BASED AUTOTUNING CONTROL SERIES 980/985 USER ...**

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## **Series 981/982 Ramping ...**

The Series 981/982 is among the most easy-to-use ramping controls. Ramping operations include four files with six steps in each file. Programming options include ramp-rate or time-based profiles, guaranteed soak deviation, program looping and program status selection after power outage.

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